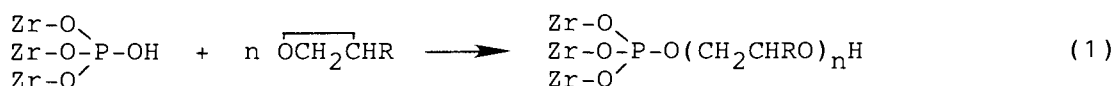


Intercalation of LiClO_4 into the Organic Derivative of
Layered Zirconium Phosphate

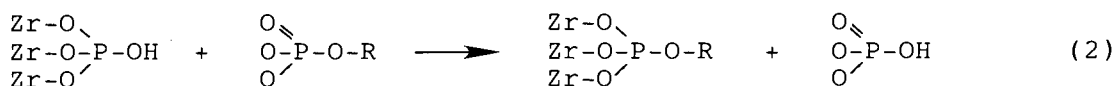
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The interlayer surface of γ -zirconium phosphate was chemically modified by the reaction with ethylene oxide. The resulting layered organic derivative can be intercalated with LiClO_4 , forming solid solutions over a pretty wide range of the compositions. The ionic conductivities and the Raman spectra of the solid solutions have been studied.

γ -Zirconium phosphate $\text{Zr}(\text{HPO}_4)_2 \cdot 2\text{H}_2\text{O}$ is one of a very few layer structured crystals which can form organic derivatives with the organic groups grafted onto the interlayer surfaces.¹⁾ The organic derivative of γ -zirconium phosphate can be prepared by the direct reaction of epoxides such as ethylene and propylene oxides with the interlayer HPO_4 groups,^{2,3)}



The basal spacing of γ -zirconium phosphate increases with the amount of epoxides intercalated (n). The other method to obtain a similar type of organic derivatives is ion-exchange; the interlayer HPO_4^{2-} ions can be exchanged with phosphate monoester groups,⁴⁾



A schematic illustration of the structure of the organic derivatives of zirconium phosphate is given in Fig. 1.

In a previous study,⁵⁾ we showed that the organic derivative prepared

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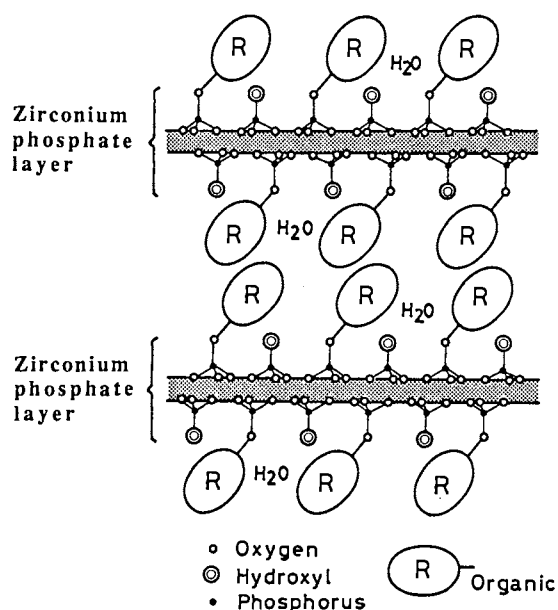


Fig. 1. A schematic structural model of the organic derivative of γ -zirconium phosphate.

firmed on the basis of a Raman study.

γ -Zirconium phosphate used in this study was supplied from Daiichi Kigenso Kagaku Kogyo Co., which was treated with 5 M ethylene oxide aqueous solution at 300 K for 12 h and separated according to the procedure reported elsewhere.²⁾ X-Ray powder diffraction (XRD) and thermo-gravimetric (TG) analyses showed that the derivative dried by evacuation at 378 K had a basal spacing of 2.2 nm and an average composition $\text{Zr}[\text{O}_3\text{P}-\text{O}(\text{CH}_2\text{CH}_2\text{O})_{1.8}\text{H}]_2$. Varying amounts of anhydrous LiClO_4 were mixed with the dried derivative, and compressed into a pellet under a pressure of 20 MPa in an Ar filled glove box (Vacuum Atmosphere Co.). The pellet was allowed to stand for 3 h at 378 K for the intercalation of LiClO_4 into the interlayer space. After the heat-treatment, the pellet was ground and re-compressed into a pellet for the measurement of the electrical conductivity. The dc conductivity was measured by using lithium metal as reversible electrodes. Raman spectroscopic measurements were made on a Japan Spectroscopic Co. Raman spectrometer (model NR-1800) with radiation of 514.5 nm of Ar^+ ion laser.

The basal spacing of the derivative increased continuously from 2.2 to 2.9 nm with the increase in the LiClO_4 mixed ratio (R) to the organic derivative, $R = \text{LiClO}_4/\text{Zr}[\text{O}_3\text{P}-\text{O}(\text{CH}_2\text{CH}_2\text{O})_{1.8}\text{H}]_2$. When the ratio R exceeded 1.8, the XRD peaks due to anhydrous LiClO_4 appeared together with those of the derivative having the expanded basal spacing. The Raman spectra of the samples with varying R values are shown in Fig. 2, which were measured on the samples sealed in a glass capillary with dry Ar. A simple mixture

by the ion-exchange with phosphoric ester groups having oxyethylene chains, $\text{CH}_3-(\text{OCH}_2\text{CH}_2)_n-\text{OPO}_3^{2-}$ ($n = 1-3$) behaved like crown ethers and formed complexes with alkali metal salts of soft base anions such as SCN^- and I^- . In this study, the organic derivative of γ -zirconium phosphate is prepared by the reaction of ethylene oxide and the intercalation of LiClO_4 into the organic interlayers has been examined. The ionic conductivities of the LiClO_4 complexes were measured for the first time, and the solvation of LiClO_4 in the interlayer spaces of the derivative has been con-

of anhydrous LiClO_4 with the organic derivative has a Raman band at 965 cm^{-1} due to the symmetric ClO_4^- stretching vibration of anhydrous LiClO_4 . After the heat-treatment at 378 K , the band is shifted toward lower frequencies in the region of 934 to 955 cm^{-1} , depending on the mixed ratio R . The unshifted bands in the region of 1000 - 1050 cm^{-1} are attributed to the vibrational modes of the organic derivative.

There is extensive literature on the Raman spectra of LiClO_4 dissolved in anhydrous solvents, since such systems are important for possible applications as electrolytes in electrochemical devices. In anhydrous acetone solutions,⁶⁾ the symmetric ClO_4^- stretching vibration has four band components depending on the difference in the way of the solvation and ion-pair formation. Those components are assigned to the following species:

- (a) free solvated perchlorate anions $(\text{ClO}_4^-)_s$, 933.8 cm^{-1}
- (b) solvent-separated ion pairs $[\text{Li}^+(\text{acetone})\text{ClO}_4^-]_s$, 939.3 cm^{-1}
- (c) contact ion pairs $(\text{Li}^+\text{ClO}_4^-)_s$, 947.7 cm^{-1}
- (d) ion aggregations $[(\text{Li}^+\text{ClO}_4^-)_n]_s$, 957.6 cm^{-1}

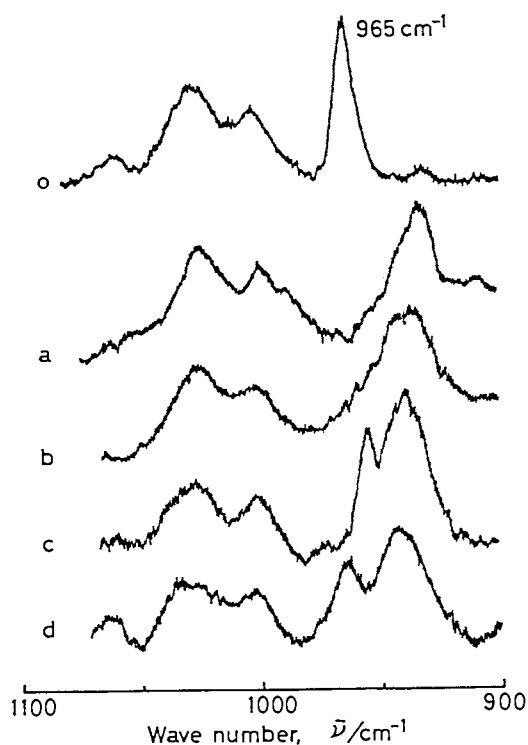


Fig. 2. Raman spectra for the LiClO_4 complexes with the organic derivative; $R = 0.5$ (a), 1 (b), 1.8 (c) and 2.0 (d). The spectrum (o) was measured for the LiClO_4 mixed sample ($R = 1.0$) before the heat-treatment.

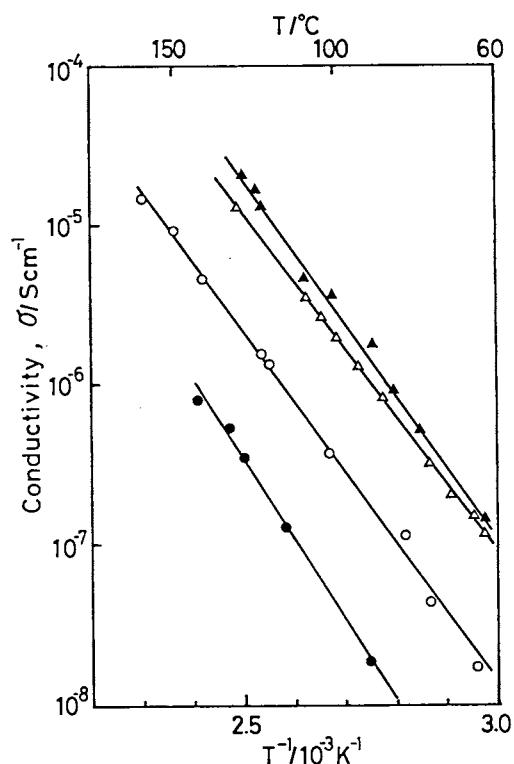


Fig. 3. Temperature dependence of the conductivity of the LiClO_4 complexes with different compositions; $R = 0.5$ (\bullet), 1.5 (\circ), 1.8 (Δ), and 3.0 (\blacktriangle).

where $n \geq 2$, and s denotes that the species are solvated.

The Raman band due to the symmetric ClO_4^- stretching vibration was observed at 935 cm^{-1} for the samples with lower R values ($R = 0.5-1.0$), which can be attributed to the species (a) according to the above classification. The band is shifted to $939-955 \text{ cm}^{-1}$ for the samples with higher R values ($R = 1.5-2.0$), which can be attributed to the formation of the species (b), (c), and (d). When the R value exceeded 1.8, the band due to the unsolvated LiClO_4 was found at 965 cm^{-1} . This finding is in good agreement with the solubility range determined by the XRD study.

The ionic conductivities of the pellets with different R values were measured as a function of temperature and the results are shown in Fig. 3. The conductivity increases with the R value until it reaches the solubility limit. The activation energy for the conduction was unchanged at about 90 kJ/mol . This results suggest that the addition of LiClO_4 increases the carrier concentration of Li^+ , but the interlayer structure was essentially unchanged.

Evidently, LiClO_4 can intercalate into the interlayer spaces of the organic derivative of γ -zirconium phosphate by solid-solid diffusion reactions. It should be noted that LiClO_4 can be solvated as free ions in the interlayer spaces and that the solubility of LiClO_4 in the organic derivative is much higher than those in polymer electrolytes such as polyethylene and polypropylene oxides,⁷⁾ and furthermore, the interlayer surfaces of γ -zirconium phosphate can be modified with a variety of organic groups. In an effort to develop a new solid electrolyte with a higher ionic conductivity, further study is under way in designing and synthesizing interlayer surroundings in which lithium ions are more mobile.

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